

# VT-42

## Datasheets

VT-42TC/Laminate VT-42PP/Prepreg

### General Information

- Dicy Cured System;
- Standard FR-4 (Tg140)
- UV Blocking;
- Laser Fluorescing;

### Application

For Single Side\Double Side\Multilayer PWB Applications

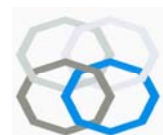
### Availability

VT-42TC Laminates are available in thickness from .002"to .200" and with the copper foil from 1/4oz to 12oz; Ventec can supply either reverse treated (RT) or double side treated copper foil. On cores  $\leq .005$ ", it is recommended to use the reverse treated copper due to the low profile. The peel strength for RT foil is  $\approx 1-2$ lbs/in (0.35Kg/m) less than Standard foil.

VT-42PP pre-pregs are available in many E-Glass styles, such as 7628, 7629, 1506, 1500, 2113, 2313, 3313, 2116, 1080, 1086, 1078, 106 &1067.

### Storage Condition & Shelf Life

		Prepreg		Laminate
Storage Condition	Temperature	Below 22°C(73°F)	Below 5°C(41°F)	Below 22°C(73°F)
	Relative Humidity	Below 55%RH	/	Below 55%RH
Shelf Life		3 Month	6 Month	12Month(airproof)



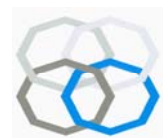
# VT-42

## Properties Sheets: IPC-4101A Specification Sheet(s)/21

(Test Sample: .036"1/1)

Laminate Properties		Test Condition (IPC-TM-650 or As Noted)	Specification (IPC-4101 B)	Typical Value	Unit
Glass Transition Temp.(Tg)	DSC	2.4.25	-	140	°C
Decomposition Temp. (Td)	TGA	ASTM D3850	-	310	°C
Flexural Strength	Warp	2.4.4	>415	600	MPa
	Fill		>345	500	
Volume Resistance	After Moisture	2.5.17.1	≥10 <sup>6</sup>	5×10 <sup>8</sup>	MΩ-cm
	E-24/125		≥10 <sup>3</sup>	5×10 <sup>6</sup>	
Surface Resistance	After Moisture	2.5.17.1	≥10 <sup>4</sup>	5×10 <sup>7</sup>	MΩ
	E-24/125		≥10 <sup>3</sup>	5×10 <sup>6</sup>	
Electric Strength		2.5.6.2	≥30	54	KV/mm
Peel strength (1oz)	As Received	2.4.8	≥8	10-12	Lb / in
	After Thermal		≥8	9-12	Lb / in
Water Absorption	D-24 / 23	2.6.21	≤0.35	<0.15	%
	After PCT	1atm.,121°C, 1hour	—	<0.28	%
Z-axis C.T.E	Before Tg After Tg	2.4.24	—	50×10 <sup>-6</sup> 250×10 <sup>-6</sup>	in/in/°C
Time to Delamination@260°C (T260)		2.4.24.1	—	20	Min
Thermal Stress	Solder Dip 288 °C	2.4.13.1	No Delamination	No Delamination	—
Breakdown Voltage	D-48/50+D0.5/23	2.5.6	≥40	60	KV
Arc Resistance	D-48/50+D0.5/23	2.5.1	≥40	110~120	Sec
Permittivity(1MHZ)	C-24 / 23 / 50	2.5.3,2.5.9,2.5.5	—	4.5-4.8	—
Dissipation Factor(1MHZ)	C-24 / 23 / 50	2.5.3,2.5.9,2.5.5	—	0.018-0.022	—
Flame Retardant	As Received	UL 94	V-1	V-0	—
Comparative Tracking Index(CTI)		UL-7461 ASTM D3638	—	175~250 (Grade 3)	Voltage

*※All test data provided are typical values and not intended to be specification values.*



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## Process Guideline

### Press Condition

1. Heating rate(Rise of Rate) of material [Material Temperature]:  
Programmable Press: 1.5-3.0°C/min (3~5°F/min). Manual Press :3~6°C /min (5~10°F/min)
2. Curing Temperature & Time: >45min at more than 170°C (338°F)[Material Temperature].
3. Full Pressure: ≥250-280psi
4. Vacuuming should be continued until **over 140°C** (284°F) [Material Temperature]

### Typical Drilling Parameters (φ0.3-1.0 mm)

1. Spindle Speed:	64-105	KRPM
2. Feed Rate:	100-150	inch / min
3. Retract Rate:	596-600	inch / min
4. Chip Load:	0.7~2.0	mil / Rev.

### Desmearing Process

Standard FR-4 Desmear Process